

Circular lifting magnet type EO



INTENDED USE

- Lifting and handling of ferromagnetic loads: blocks, castings, sheet and wire coils with vertical axis and ferrous scrap.
- Improvement of transport and reloading in steelworks, foundries, scrap yards and plants, where speed of handling is essential.



FEATURES

- High efficiency of steel handling compared to traditional methods.
- Duty cycle ED 75% / 10 min.
- High winding thermal insulation class.
- Adjustment of attractive force by electronic control.
- Shortest lifting magnet magnetization / demagnetization time.

ACCESSORIES

- Control cabinet for power supply, monitoring of the operating states and control of the lifting magnet.
- DC converter to adjust the lifting magnet power with the potentiometer or tip off button.
- Emergency back-up power supply system provided with immediate voltage failure signalling and switching over to the emergency battery supply.
- Spring-driven or motor-driven cable reel supplying power to the lifting magnet.
- Remote control from the gantry operator control panel.
- Radio control for ground personnel.



EXAMPLE PROJECTS



Transport of scrap metal pieces.



Steel chips reloading.



Wire coils lifting.

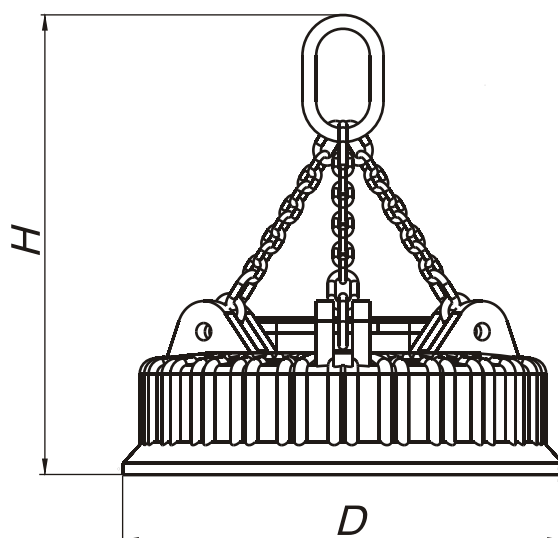


Sheet coil lifting.

DESIGN

- Welded body (EOS) made of high magnetic permeability steel, of suitable durability and easy to repair.
- Cast body (EOR) made of long life deeply ribbed steel casting, intended for harsh operating conditions.
- Electrical winding composed by aluminium or copper (option) flat wire with reinforced insulation and supplied with 220 VDC.
- Internal filling by special mixture with high dielectric insulation properties and high thermal dispersion coefficient.
- Reinforced bottom plate made of non-magnetic and wear-resistant manganese steel.
- Terminal box protected against mechanical impacts.
- Chain composed by 3 or 4-leg sling in high resistance steel alloy grade 8 with top ring for single hook.

TECHNICAL DATA



Type	Power* (kW)	D (mm)	H (mm)	Body	Weight (kg)	Lifting capacity (kg)**			
						Slab	Ball	Pig iron	Chips
EOS 100	5,0	1000	1150	Welded	1200	10 000	5 000	550	200
EOS 120	8,0	1200	1450		1800	18 000	7 000	850	350
EOS 140	12,0	1400	1650		2300	23 000	9 500	1 200	450
EOS 150	15,0	1500	1750		3400	29 000	11 000	1 650	600
EOS 150+	20,0	1500	1750		4050	32 500	12 000	1 800	700
EOS 170	20,0	1700	2150		5400	38 000	16 500	2 400	900
EOS 170+	25,0	1700	2000		6100	43 000	17 000	2 400	1 000
EOS 180	25,0	1800	2200		6200	45 000	21 000	3 000	1 100
EOS 180+	30,0	1800	2300		7000	52 500	24 000	3 350	1 400
EOS 200	30,0	2000	2400		9100	55 000	30 000	3 400	1 300
EOS 200+	35,0	2000	2500		10400	60 000	32 000	3 900	1 600
EOS 208	40,0	2080	2500		12500	75 000	40 000	4 500	1 750
EOR 95	4,0	950	1330		Steel casting	750	6 500	2 000	450
EOR 105	5,0	1050	1350	950		8 000	2 500	580	175
EOR 115	6,0	1150	1425	1325		10 100	3 500	800	240
EOR 125	7,0	1250	1425	1500		11 000	4 000	850	260
EOR 130	8,0	1300	1380	1800		15 400	5 500	900	270
EOR 150	10,0	1500	1630	2500		22 600	6 500	1 100	330
EOR 150+	11,0	1500	1675	2900		27 000	7 500	1 200	360
EOR 166	13,0	1660	1675	3350		30 100	9 000	1 500	450
EOR 172	15,0	1720	1685	4000		32 500	10 500	1 800	540
EOR 180	18,0	1800	1700	5200		47 500	12 900	2 340	800
EOR 200	20,0	2000	1615	5400		49 000	13 900	2 900	1 100
EOR 200+	25,0	2000	2300	7000		65 500	18 000	3 330	1 300
EOR 200++	30,0	2000	2330	8000		75 400	28 000	4 000	1 480
EOR 220	35,0	2200	2400	11500		86 000	34 000	4 800	1 600
EOR 140HD	11,0	1400	1800	3400		32 100	11 400	1 750	530
EOR 150HD	15,0	1500	1855	5000		41 000	12 900	1 930	580
EOR 166HD	22,0	1660	1800	7000		55 000	18 000	2 900	880

* The lifting magnet power in the condition of cold electromagnet.

** Approximate lifting capacity in the condition of hot electromagnet.